

PRODUCT MANUAL- M161

MODEL 401 NSF ELECTRIC KNIFE SHARPENER- WITH SNAP IN KNIFE GUIDE

(for serial #'s higher than 4155 built after may 2002)



Please read thoroughly before operation and keep for future reference

Model 401 Knife Sharpener Specifications

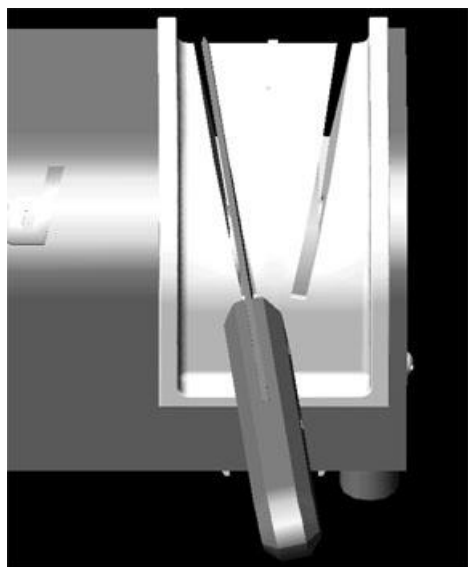
Model No.	401
Power Requirements	115 volt, 1.5 Amps, 50 – 60 HZ 230 volt, 0.5 Amps, 50 – 60 HZ
Speed	1550 RPM
Size	4" D x 4 ¾" H x 9 ¾" W (102mm x 121mm x 248mm)
Weight	8.9 lbs. (4.0 kg.)

1. Knife Sharpener Description

The Edlund Company Inc manufactures the Model 401 knife sharpener. It is approved by the appropriate certifying organizations. The knife sharpener uses a 3-inch diameter by one-inch wide grinding wheel to sharpen knives and other utensils. The sharpener consists of a grinding wheel, which is mounted on an arbor and attached to a drive motor. The motor is mounted to a stainless steel base using motor mounting plates. The sharpener is enclosed in a stainless steel housing with a plastic knife guide assembly secured to the base with the snap in guides. The unit is equipped with a rocker switch to turn the motor on or off and a safety interlock switch which will not allow the unit to operate if the plastic knife guide is not in place.

2. Knife Sharpener Operation

To operate, plug the power cord into a grounded outlet with the same voltage as listed on the bottom of the knife sharpener base. Turn the unit on using the rocker switch and then use the following steps.



1. Sanitize your hands and knife prior to sharpening.
 2. Hold knife against the outside edge of the left slot.
- Warning! Hold knife firmly so that it will not be pulled away by the rotation of the grinding wheel.**
3. Pull the knife through in a horizontal motion keeping pressure on the wheel light and even.
 4. Hold the knife against the outside edge of the right slot and pull through in a horizontal motion keeping pressure on the wheel light and even.
 5. Repeat steps 2-4 until the desired edge is achieved.
 6. Sanitize knife and hands.

Initial sharpening of knives may require several passes to create the correct angle of the knife. Subsequent sharpening will only require a few passes to achieve a sharp, long lasting knife-edge.

3. Cleaning Instructions

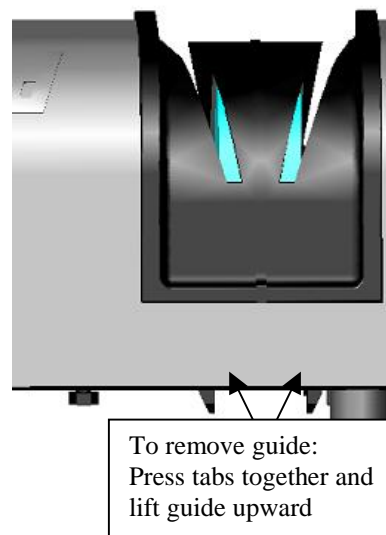
Warnings! Never clean or maintain knife sharpener without unplugging it from the electric source.

Never submerge or place knife sharpener in water.

Never blow out unit using an air gun- metal may blow inside of the motor and damage it.

The knife sharpener must be cleaned after each use. Unplug the unit from the power source and remove the knife guide. To remove the knife guide press the two plastic tabs (located underneath and towards the front of the sharpener) towards each other and then lift the blue knife guide upwards (see figure on right). Gently shake out the accumulated grinding dust from the inside into a waste receptacle. Wipe the exterior and knife guide using a damp cloth.

When the cleaning is complete insert the knife guide into the knife sharpener cover and make sure that the plastic tabs snap back into place.



Trouble Shooting Guide

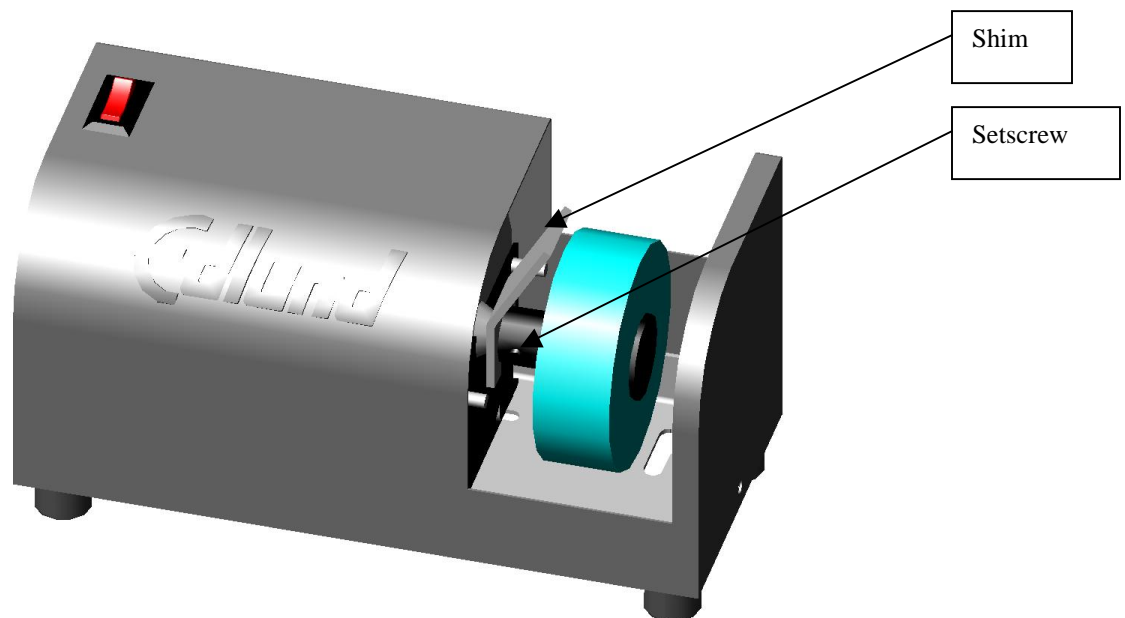
An Edlund authorized service technician should do all repairs. Call the Factory or Authorized dealer for more information.

Problem	Cause	Correction
I. Knife sharpener will not start.	1. Cordset not plugged into outlet.	1. Plug cordset into outlet with same voltage as listed on rating label.
	2. Actuating switch inoperative.	2. Replace switch.
	3. Broken wire in cordset.	3. Unplug cordset. Check continuity of each wire and replace as required.
	4. Broken wires or loose terminal.	4. Check for loose wires, check continuity of internal wires and replace or repair as required.
	5. Motor failure.	5. Replace motor.
II. Motor hums when switch is actuated.	1. Grinding wheel is contacting knife guide.	1. Check to see if wheel is contacting knife guide. Realign wheel using procedure listed in assembly procedure.
	2. Motor fan has become loose and is contacting motor stator.	2. Replace motor.
	3. Grinding wheel loose on motor shaft.	3. Remove knife guide. Check for loose wheel on arbor or loose arbor on motor shaft. Tighten to appropriate torque. Reassemble and align grinding wheel.
III. Knife not contacting grinding wheel when placed against knife guide surface and brought all the way to bottom of slot.	1. Worn grinding wheel.	1. Replace grinding wheel using grinding wheel replacement procedure in this manual.
IV. Grinding wheel wobbles badly when sharpener is turned on.	1. Motor drive shaft may be bent.	1. Replace motor.

4. INSTRUCTIONS FOR REPLACING GRIND WHEEL

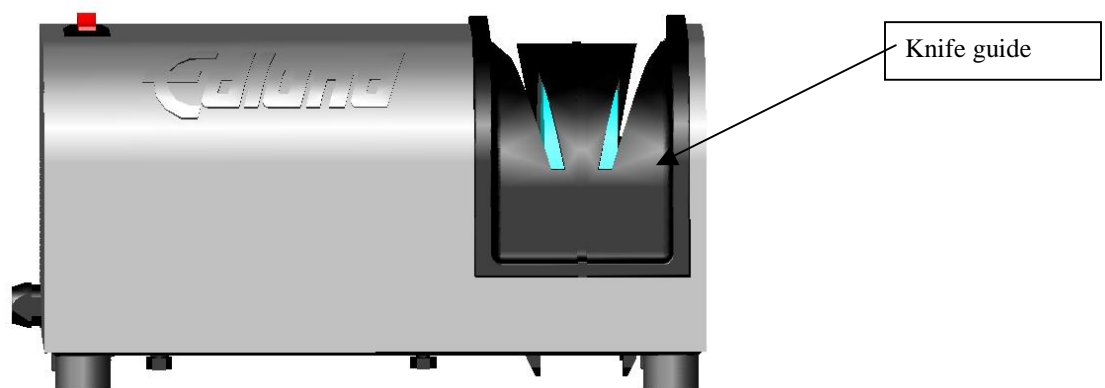
The grinding wheel is designed to last up to several years based on normal use (this may vary depending on use). The grinding wheel is fully worn out and needs replacing when the knife no longer makes contact with the wheel while positioned against the plastic knife guide. A replacement wheel and arbor can be ordered from your local Edlund dealer as part number #A526S. To replace the grinding wheel, first unplug the unit from the power source. Remove the knife guide. Loosen the setscrew (use a 3/32" Allen wrench) until you are able to slide the wheel and arbor off of the motor shaft (FIGURE 1). Replace with the new wheel and arbor, the factory sets the stone and arbor with Shim (S291). This shim should be placed between the motor and the wheel. The wheel should be placed flush against the shim and the setscrew tightened. Next remove the shim and the wheel will be set .120 inches away from the motor

FIGURE 1. ATTACHING WHEEL

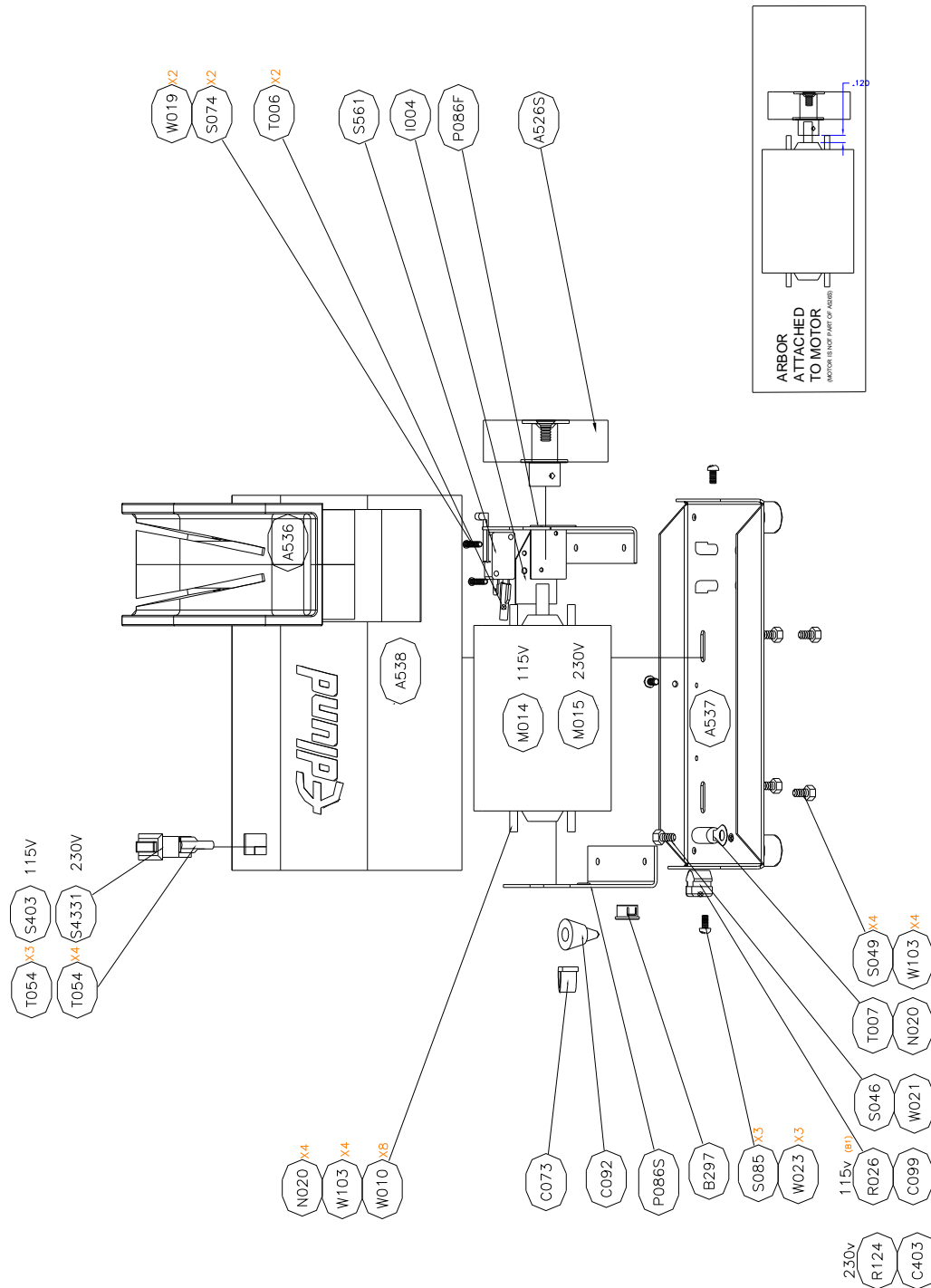


Replace the knife guide. The grinding wheel should be aligned after installation so that an equal portion of the wheel is visible in the left and right knife guide slots when the knife guide is in place (FIGURE 2). The knife sharpener is now ready for use.

FIGURE 2. PROPERLY INSTALLED STONE



Part Reference



**PARTS LIST**

PART #	QTY	DESCRIPTION
A526	1	ASSEMBLY, #395/401 GRIND WHEEL
A536	1	ASSEMBLY, 401 SNAP IN KNIFE GUIDE
A537	1	ASSEMBLY, #401 SNAP IN BASE
A538	1	WELDMENT, #401 SNAP IN COVER
B297	1	BUSHING, 1/2" SNAP, 3/8" ID
C073	1	CLAMP, #201 CABLE
C092	1	CONNECTOR, #390/395/CH-5000 LEAD
C099	1	CORD SET, REGULAR 7', 18/3, GRAY
I004	1	INSULATOR, ECO MICRO SWITCH PAD
M014	1	MOTOR, 395/401 115V #7163-7783
M015	1	MOTOR, 395/401 230V
N019	4	NUT, 10-32 PLATED HEX
N020	1	NUT, 10-32 S/S HEX
P086F	1	PLATE, 401 S/S MOTOR MTG. FRONT
P086S	1	PLATE, 401 S/S MOTOR MTG. BACK
R023	1	WASHER, #8 S/S LOCK
S049	4	SCREW, 10-32 X 3/8 S/S HEX HEAD
S074	2	SCREW, 4-40 X 5/8 BRASS RHM
S085	3	SCREW, 8-32 X 1/4 S/S RHM
S403	1	SWITCH, CH-350 USA LIGHTED ROCKER
S4331	1	SWITCH, 230V
S561	1	SWITCH, 401 INTERLOCK MICRO
T006	2	TERMINAL, #203/266 FEMALE, 3/16
T007	1	TERMINAL, ECO ROUND TONGUE
T054	(3)(4)	TERMINAL, 1/4" FEMALE FULLY INS
W010	8	WASHER, #10 S/S FLAT
W017	4	WASHER, #10 EXT. TOOTH LOCK, PTD
W019	2	WASHER, #4 INTRL TOOTH LOCK, S/S
W023	3	WASHER, #8 S/S LOCK
W103	4	WASHER, #10 S/S INTERNAL TOOTH LOCK
W105	1	WASHER, 1/4" S/S FLA

Warranties: The Edlund Company warrants these products to be free from defects in material and workmanship for a period of one year from date of purchase. The company's obligation under this warranty is limited to repairing or replacing without charge any parts or parts found to be defective under normal use. It is the responsibility of the purchaser to return the entire unit to the factory or a factory service branch, transportation charges prepaid. This warranty does not cover parts that must be replaced under normal use, including knives and drive gears on can openers. The company authorizes no other warranty, written or verbal. Carrier is responsible for merchandise in transit to you.